

QUALITY ASSURANCE

- A.** Manufacturer shall have a minimum of five (5) years experience in fabrication of grandstand structures.

- B.** The owner shall hire a third party structural engineer to review all drawings and calculations provided by the bleacher manufacturer. A calculation package must be provided to the owner with the first set of approval drawings. The calculations and plans shall bear the preparing engineer's seal. The drawings and calculations shall be reviewed by the third party structural engineer to verify that the design criteria outlined in Part 4 of this section has been met or exceeded. If the bleacher manufacturer refuses to comply with the peer reviewer design issues they will forfeit the total contract. A successful third party engineer review is a requirement to be awarded contract.

- C.** Warranty: Product shall be guaranteed for one (1) year. Damage resulting from abnormal use, vandalism, or incorrect installation (if done by other than authorized installer of the manufacturer) is not applicable. **Any exposed mill finish aluminum surface will become discolored due to oxidation which is a natural phenomenon. The manufacturer will not be responsible or liable for oxidation of mill finish aluminum.**

- D.** AISC Certification: Fabricator to carry current certification and comply with AISC's "Code of Standard Practice for Steel Buildings and Bridges." Participation in the AISC Certification Program is required at time of bid. (STD – Standard for Steel Building Structures)

Certified fabricators can be verified at www.aisc.org. Grandstand manufacturers that are not AISC-certified must provide fabricated steel from another AISC-certified shop.